

Date: Tuesday, 28/08/2007 1:49:04 PM
User: Linda Lacelle

Dart Aerospace Ltd.

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ARM
Job Number : 34287
Estimate Number : 11969
P.O. Number : N/A Part Number : D2065
This Issue : 28/08/2007 S.O. No. : N/A Drawing Number : D2065 REV B1
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : MACHINED PARTS Drawing Revision : B1
Previous Run : N/A Material : N/A
Written By : Due Date : 04/09/2007 Qty: 10 Um: Each
Checked & Approved By :
Comment : Est: E 02.04.15 Added Dwg Rev.B1 NG

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TR0500W035 304 RD Tube .500 x .035W



Comment: Qty.: 1.7063 f(s)/Unit Total : 6.8250 f(s)

304 RD Tube .500 x .035W

Seamless Tube (Ref. QSI 017 4.1.1.2) as per Dwg D2065 using DT8012.

Note: 1 end only

Batch: M105354

FF 06-07-31

16

2.0 BAND SAW BAND SAW



Comment: BAND SAW

Punch 1/2" OD x .035" Wall 304/316 SS

Cut to length as per Dwg D2065

Form as per Dwg D2065 and template DT8251

Drill 0.188" Dia holes as per Dwg D2065 and template DT8251

Deburr

FF 06-07-31

10

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/09/04 (41)

4.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref. 4.3.5.7) as per QSI 005 4.3

PR

07-09-05

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/04	2	Split W/o	SB	07/09/05	1		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 34287

Part Number: D2065

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

6/7/9/5 (1)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

EXPIRED

6/7/9/5 (1)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

207/09/05 (1)

Job Completion



6/8/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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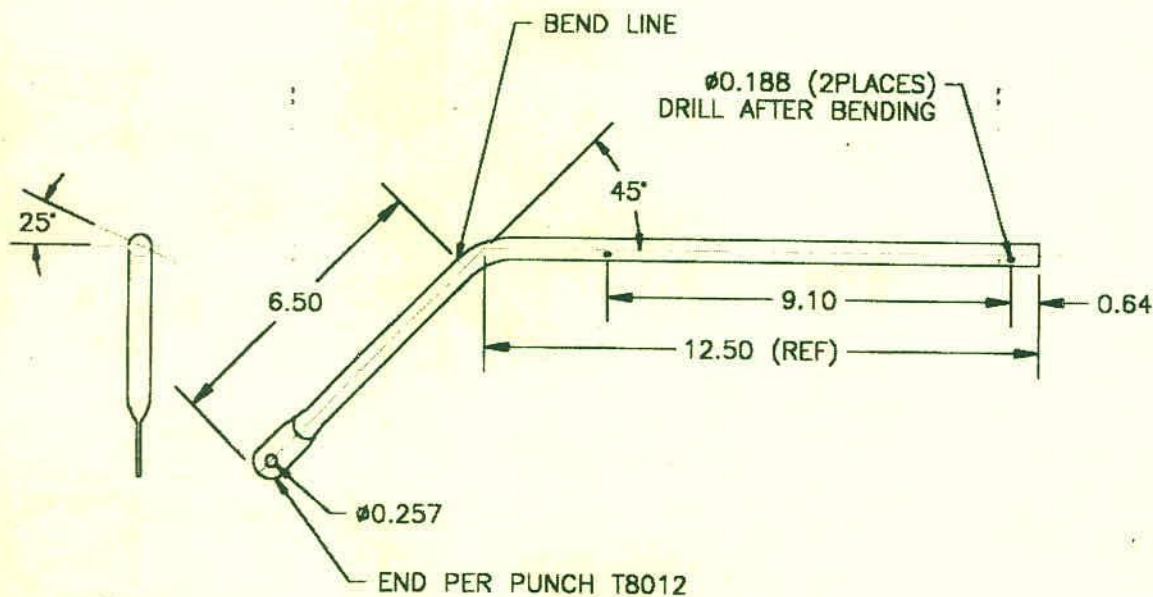
NOTE: Date & initial all entries

DART



RELEASED
96/11/14 BUL

DESIGN	DRAWN BY	DART AEROSPACE LTD
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.
DATE		D2065
92.03.12		TITLE
		ARM
B	96.02.06	RE-DESIGN
B1	02.03.25	ADD FINISH
		REV. B
		SHEET 1 OF 1
		SCALE
		1:4



D2065 CUT LENGTH 19.5

MATERIAL: 304/316 SS 1/2 OD X 0.035 WALL
FINISH: POWDER COAT BLACK SANDTEX (4.357) PER
DART QSA CUS 4.3 (31)

40 34287

